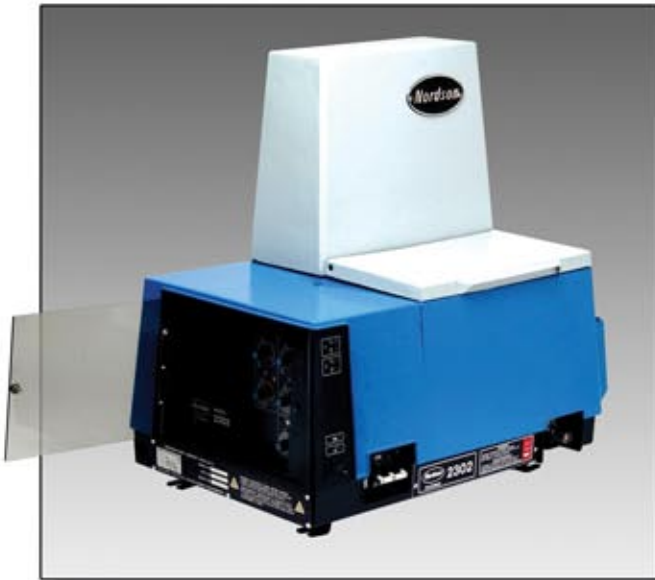


## Nordson Discontinues Series 2300 Product Line



# 1984

- First Apple Macintosh goes on sale
- First Commercial CD Players introduced
- Gas \$1.10 a gallon
- 3.5 inch floppy disk introduced
- **Nordson Launches Series 2300 melters**

After over 25 years, Nordson will stop producing critical service parts for Series 2300 melters on April 29, 2011. However, Astro Packaging will continue to support the Series 2300 melters. For a complete spare parts listing contact one of our customer service specialists today! Don't risk downtime and stopped production.

# Rx

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FAX 714-572-1943  
[www.ASTROPACKAGING.com](http://www.ASTROPACKAGING.com)



**Quick Reference  
Parts Ordering List**  
Don't see it? Give us a call.

Automatic Hoses	
Part #	Description
274791	4ft. Automatic Hose, 230VAC
274792	6ft. Automatic Hose, 230VAC
274793	8ft. Automatic Hose, 230VAC
274794	10ft. Automatic Hose, 230VAC
274795	12ft. Automatic Hose, 230VAC
274796	16ft. Automatic Hose, 230VAC

Hand Gun Hoses	
Part #	Description
274798	8' Hose for AD31-T Handgun
274799	16' Hose for AD31-T Handgun

Reconditioned Automatic Guns	
Part #	Description
274702	H20T Gun
274596	H201T Gun
274597	H202T Gun
274600	H204T Gun
276541	H204TLP4 Gun

Modules	
Part #	Description
153011	H20 Module – New
276119	H200 Module – New

Nozzles	
Part #	Description
237018	One Orifice - .018 Dia.
238529	Two Orifice - .018 Dia.
244520	One Orifice - .016 Dia., Right Angle
270700	Two Orifice - .016 Dia., Right Angle

SP 14:1 (Magnetic Shifter Since 1994) & Replacement Components	
Part #	Description
164610	Pump & Solenoid Assembly (230V)
161427	Pump Assembly, 14:1, (RBX # R161427)
164601	Pump Seal Kit (cups, gaskets, O-rings)
166880	Fork, Magnetic Shifter
155077	Magnetic Actuator Assembly (Shifter Assembly) Contains -164606 Magnetic Actuator
274996	Piston Pump Contains: - 503708 Pressure Ball & Seat - 503694 Siphon Ball, Seat & Cage
276314	Pump Seal Kit Contains: - 273139 Pump Seal (1) - 274532 Valve Shifter Gasket (2) - 503686 Piston Cup (2) - 940133 Viton O-Ring (1) - 940332 Viton O-Ring (2) - 952100 Viton U-Cup (1) - 954013 Back Up Ring (1)
274669	Pump Solenoid Valve
276315	Valve & Shifter Assembly Kit Cont: - 276861 4-Way Air Valve - 105519 Poppet Seal Kit - 274997 Shifter & Spring Assembly - 274532 Valve Shifter Gasket
276317	Crossover Tube Kit Contains
954013	Backup Ring
940133	O-ring
503694	Siphon Ball Check Kit
503708	Pressure Ball Check Kit
276314	Pump Seal Kit

OEM Part Numbers for Reference only

Quick Reference  
Parts Ordering List  
Don't see it? Give us a call.

Manifold Components	
Part #	Description
274581	Filter Assembly
	- 274578 Filter Screen, .006
	- 274513 Bung Filter
	- 274579 Filter Core, 5.718 long
	- 941172 Viton O-Ring
276109	Pressure Relief Valve
941220	O-ring, Viton
276024	Drain Valve Assembly Contains:
986239	Retaining Ring, Spiral
986501	Retaining Ring, Int
940101	O-ring (pkg. 4)
954036	Backup Ring, Single

Note: Part Number 274578 is a standard filter screen for the Series 2300

Regulator	
Part #	Description
274691	Regulator
165769	Regulator/Filter Assembly
165735	Regulator/Filter Only

Circuit Boards for Model 2302 for 2-hose, 2-gun units	
Part #	Description
R276881	5 channel board
R276882	5 channel board w/ temp setback
R276883	5 channel board w/ digital readout

Circuit Boards for Model 2304 for 4-hose, 4-gun units	
Part #	Description
R276884	9 channel board
R276885	9 channel board w/ temp setback
R276886	9 channel board w/ digital readout

OEM Part Numbers for Reference only

Circuit Boards for Model 2305 for 5-hose, 5-gun units	
Part #	Description
R276887	11 channel board
R276888	11 channel board w/ temp setback
R276889	11 channel board w/ digital readout

Circuit Boards for Model 2306 for 6-hose, 6-gun units	
Part #	Description
R276890	13 channel board

Unit Replacement Parts	
Part #	Description
937283	RTD Tank Temperature Sensor
156273	RTD Sensor, tank temperature
276022	Thermostat with Insulator, 450F
156274	Thermostat, tank
939644	Tank Triac, 25 Amp
274585	Circuit breaker (main switch)
939646	Power on lamp, 240VAC
939091	Inline Fuse, 5 Amp
939683	Hose Channel Fuse, 6.3 Amp



Before  
Reconditioning